

UV Emitters Based on AlInGaN Quaternary Alloys

by

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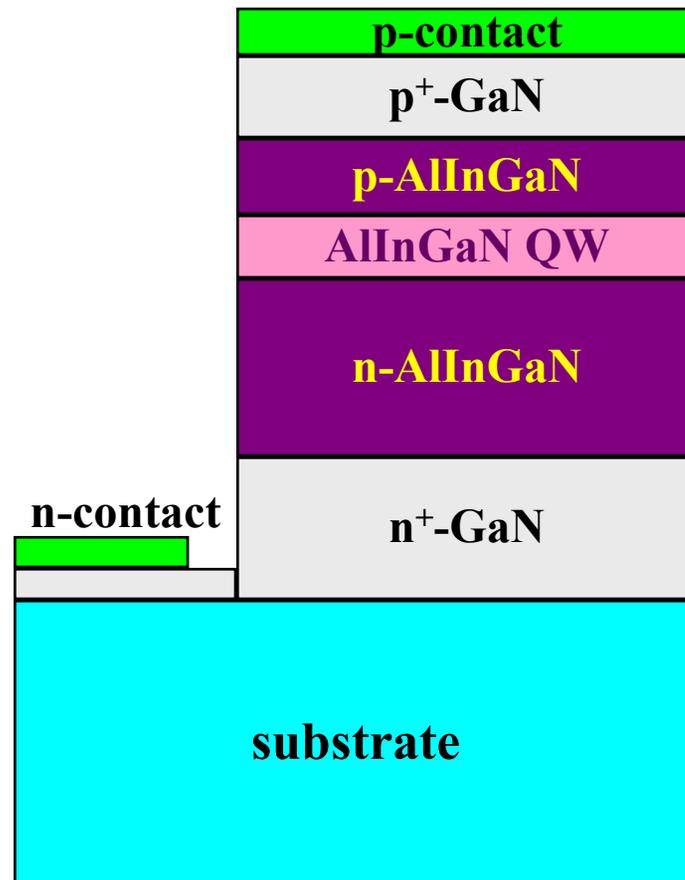
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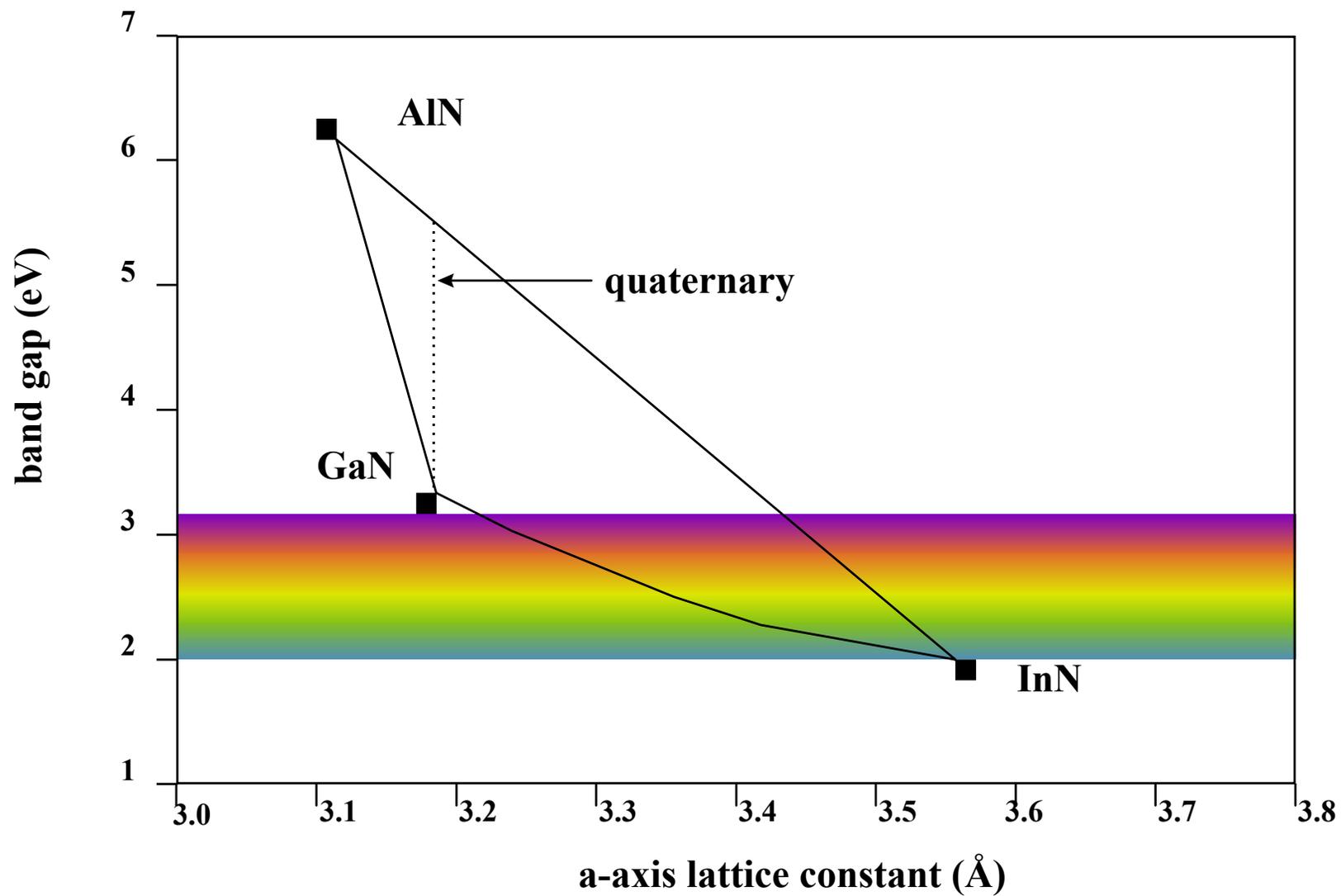
Proposed UV Emitter Structure based on AlInGaN Quaternary Alloy

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Band Gap and Lattice Constant for III-Nitrides

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Motivation for Quaternary Interest

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Grow active layers with $E_g > 3.4$ eV but lattice matched to GaN

If AlGaIn is used, tensile stress from growth on GaN reduces band gap

Quaternary active layer contains indium which significantly increases quantum efficiency for light emission

Strain engineering of quantum well allows maximization of oscillator strength resulting in higher radiative recombination rate

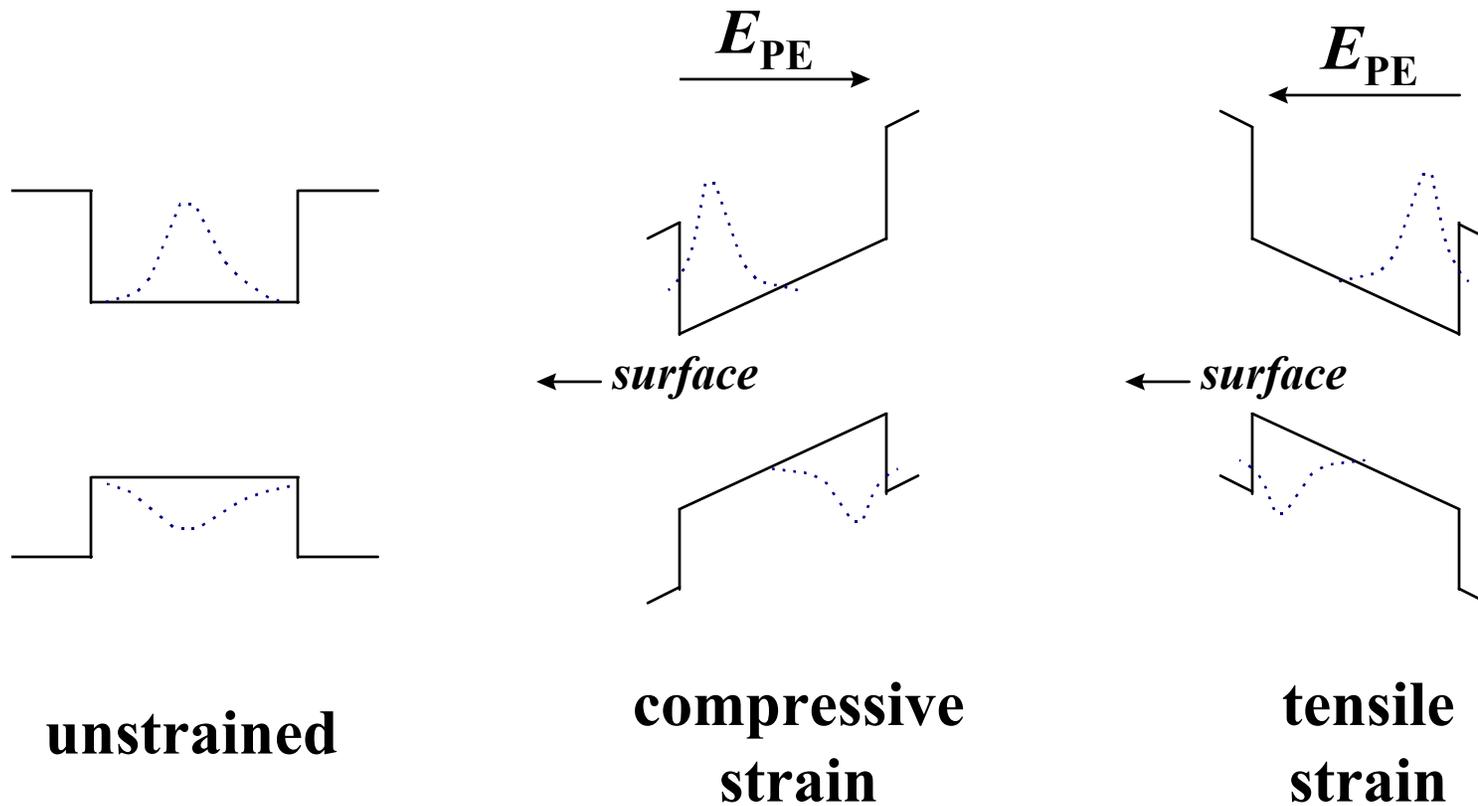
AlInGaN/InGaN Quantum Well Structure with Adjustable Strain (tensile, compressive, zero)

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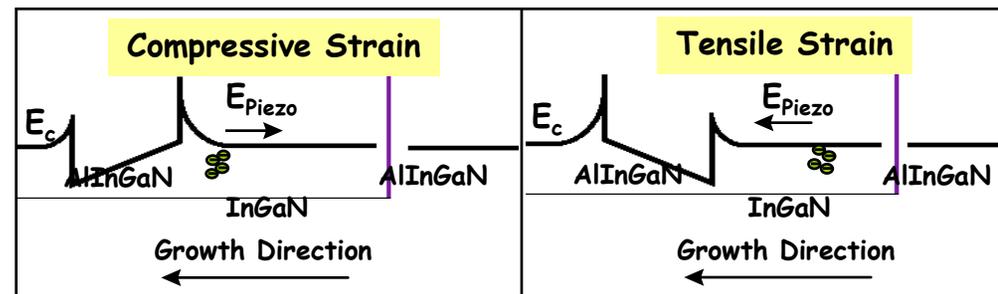
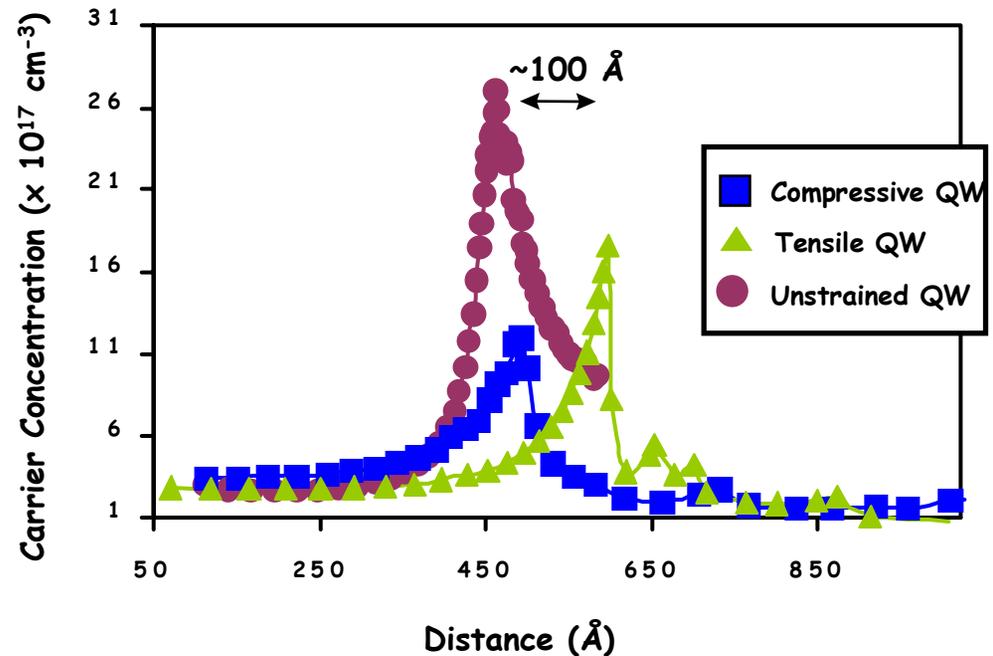
Band Diagrams for AlInGaN/InGaN Quantum Wells

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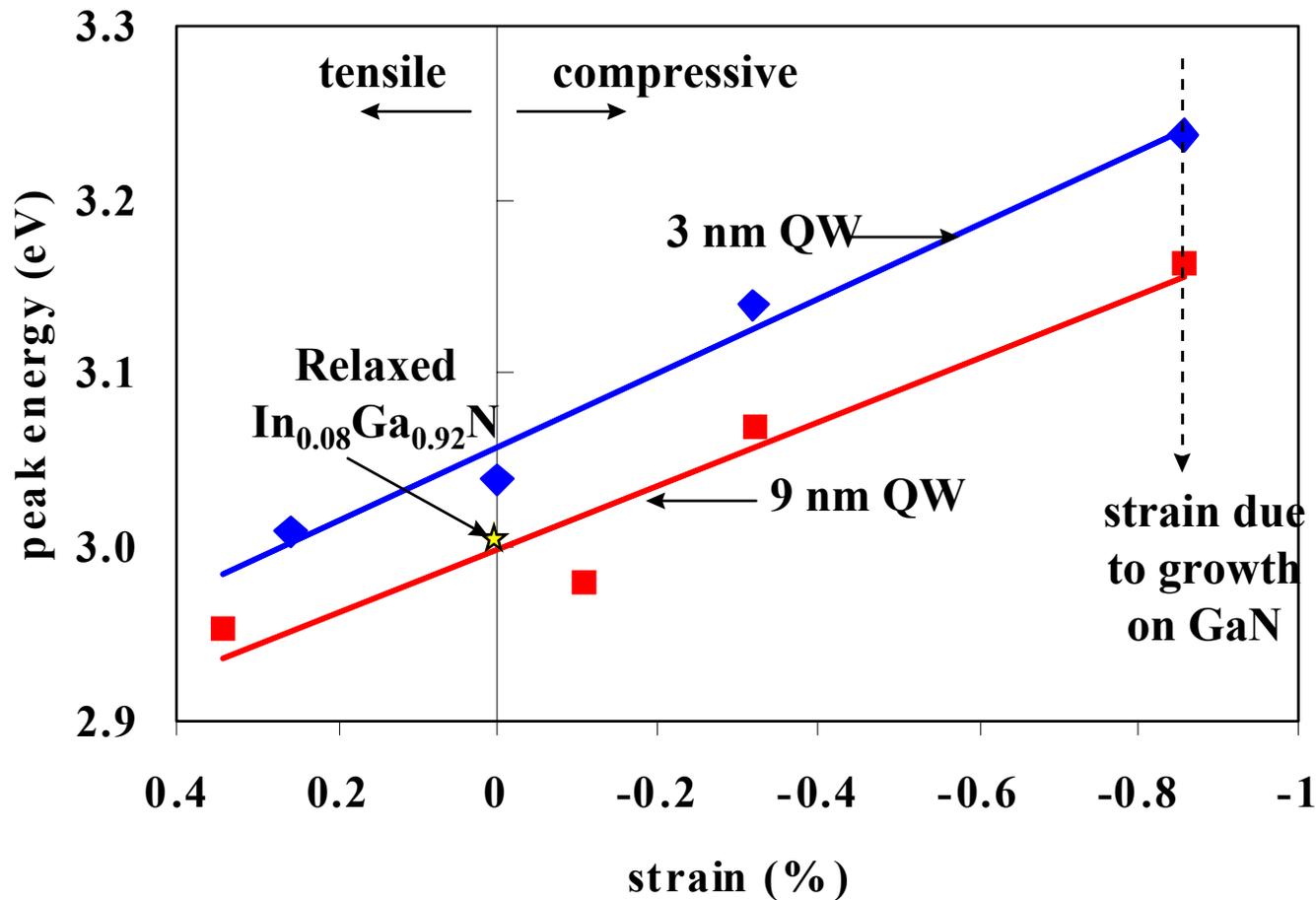
Manipulation of 2DEG via Strain Engineering Using the AlInGaN Quaternary Alloy

- AlInGaN offers the independent control of lattice constant and band gap.
- Tensile, compressive, and unstrained quantum wells can thus be achieved in the nitride system.
- The density and location of the 2DEG can be manipulated via strain engineering.



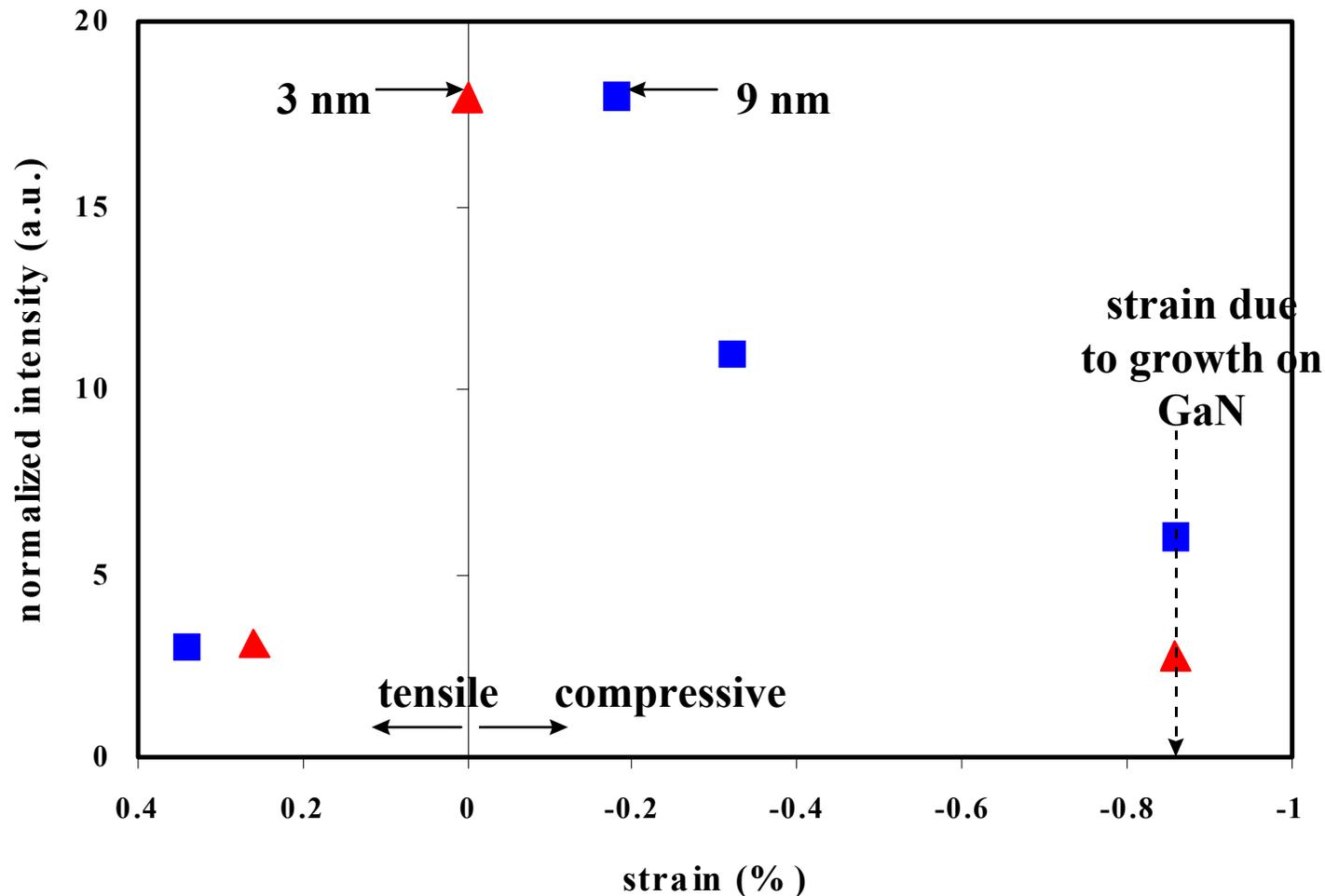
Quantum Well Peak Energy vs Strain

Peak energy transition reduced by 236 meV for 3 nm QWs



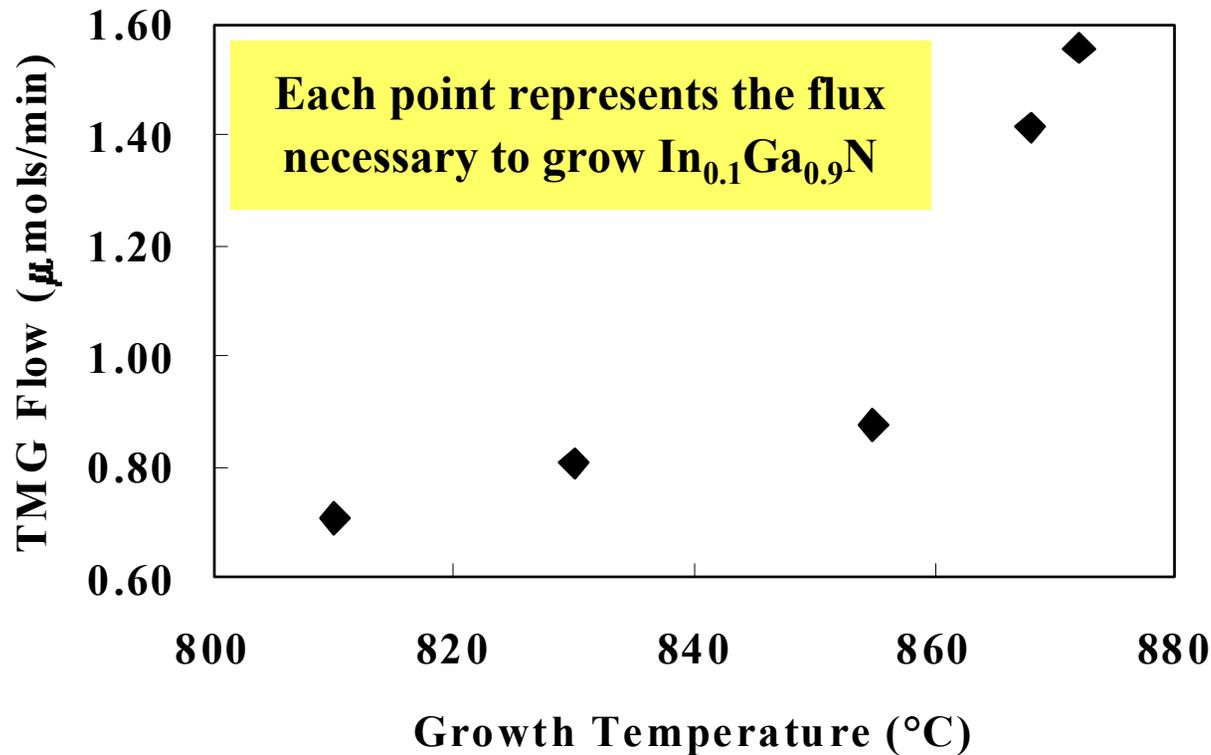
Peak Intensity vs Strain for AlInGaN/InGaN Quantum Wells at 10 K

Emission intensity is reduced for strained quantum wells



High Temperature InGaN Growth

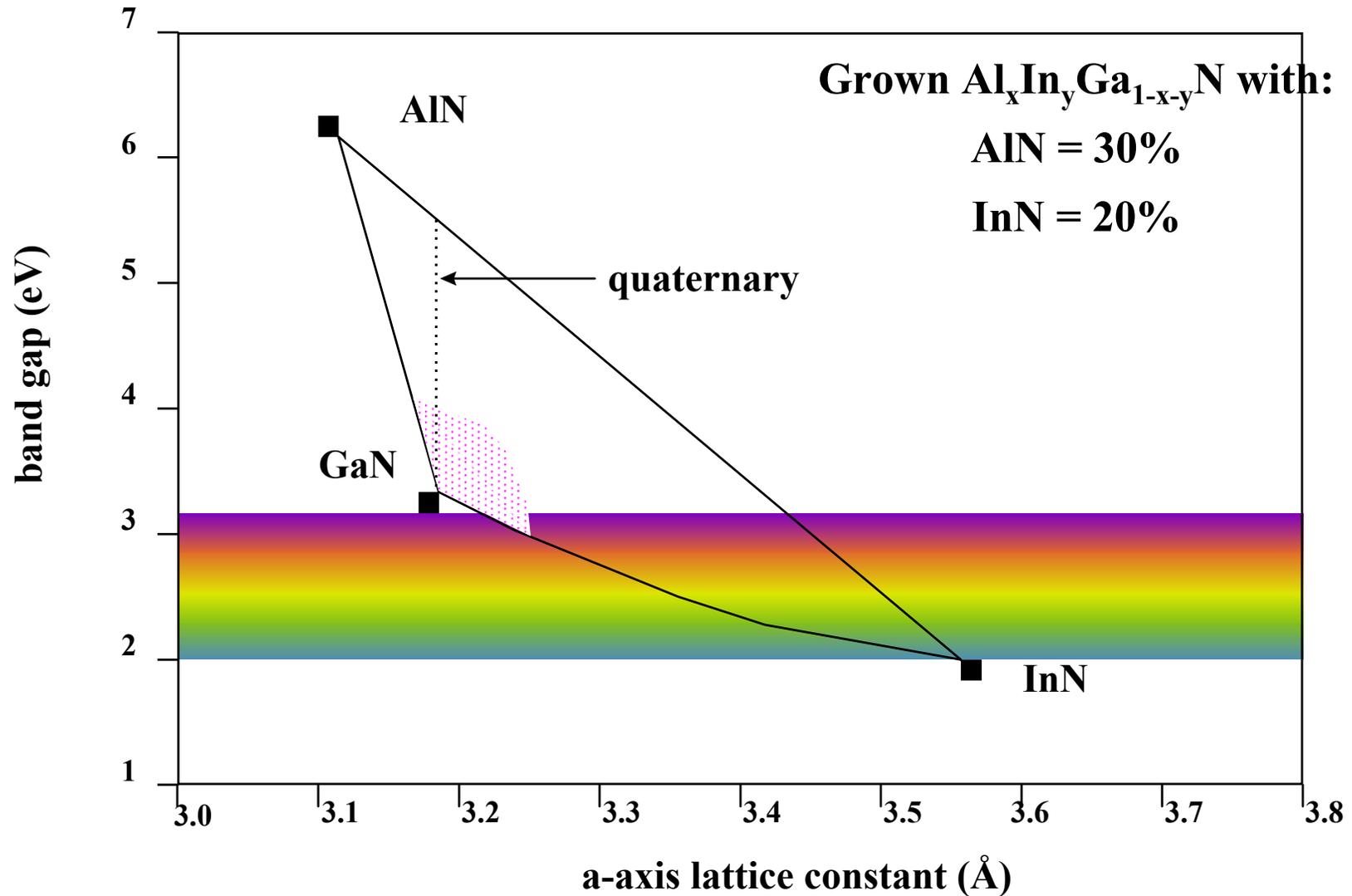
855 °C was the threshold beyond which high quality AlInGaN was grown



Growth of InGaN with 10% InN can be performed at 875 °C with high enough growth rate and In/Ga ratio of 10

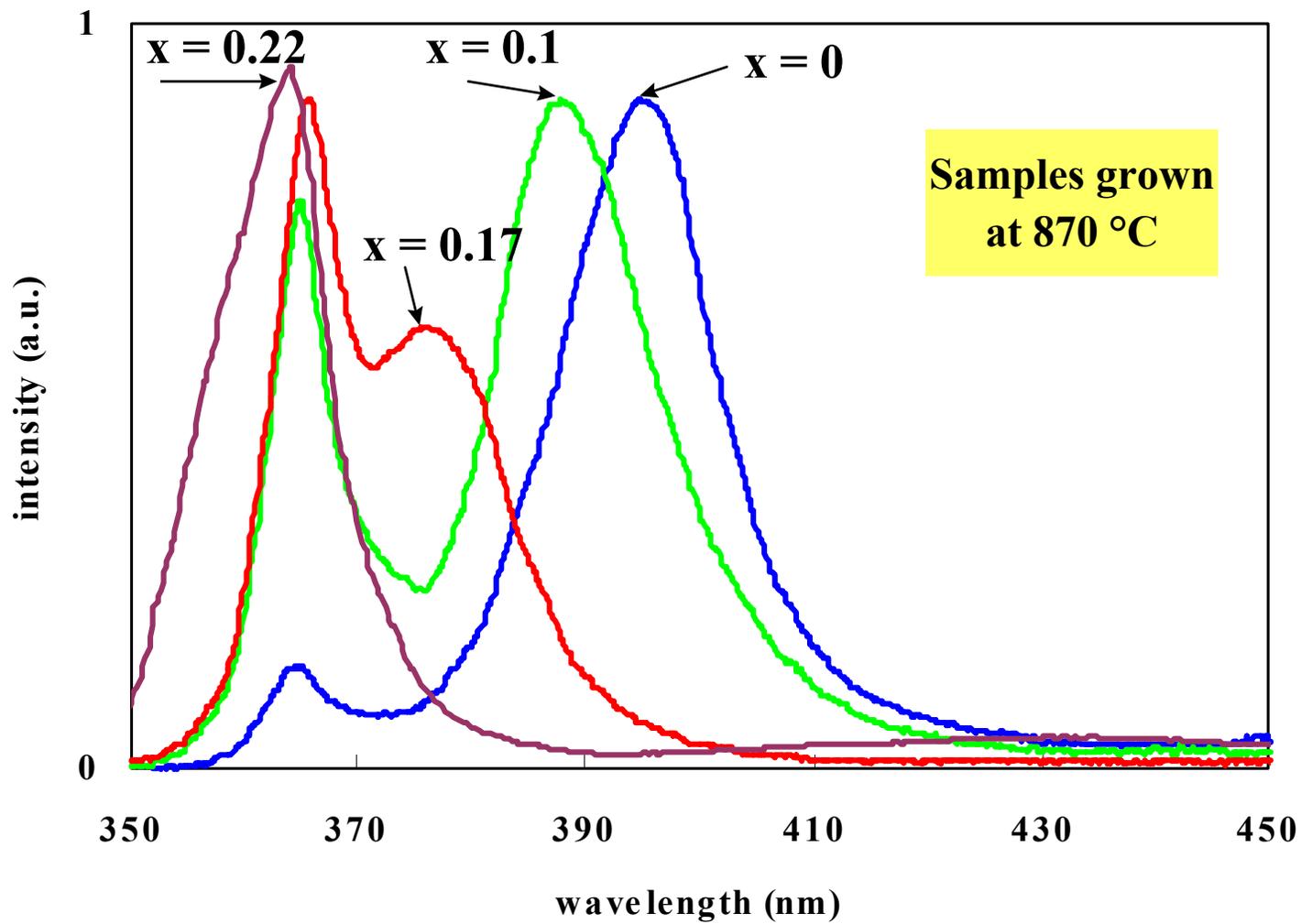
Quaternary Composition Range Investigated (Bedair, 1995 to Present)

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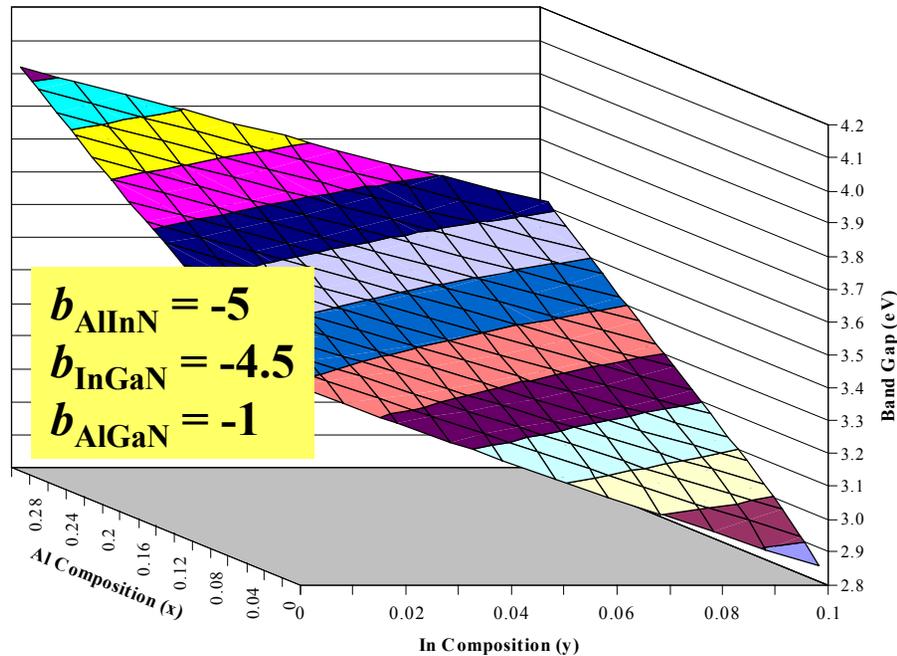
Room Temperature PL for Thin $\text{Al}_x\text{In}_{0.09}\text{Ga}_{0.91-x}\text{N}$

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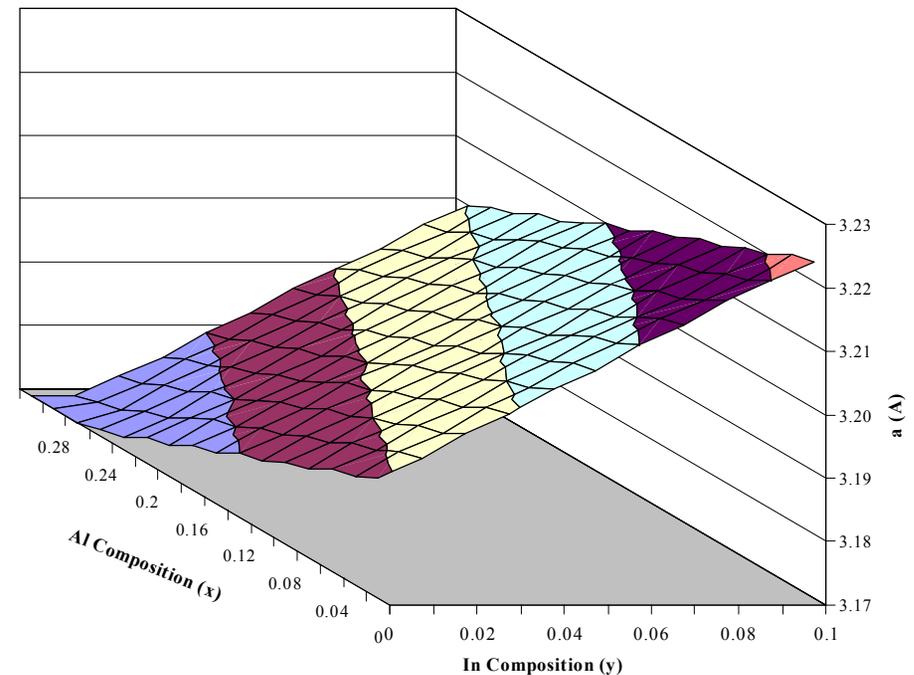


Properties of Quaternary Alloys

Band Gap



Lattice Constant (a)



Quaternary properties calculated from:

$$Q(x, y, z) = \frac{xyT_{12}\left(\frac{1-x+y}{2}\right) + yzT_{23}\left(\frac{1-y+z}{2}\right) + xzT_{13}\left(\frac{1-x+z}{2}\right)}{xy + yz + xz}$$

$$T_{ij}(\alpha) = \alpha B_j + (1 - \alpha)B_i + b_{ij}\alpha(1 - \alpha)$$

The Issue of Phase Separation

We have observed the presence of separated/ordered phases in $\text{In}_x\text{Ga}_{1-x}\text{N}$ when $x > 0.28$

For UV emitters using AlInGaN quaternary alloys, InN content needed is much less than 28%. For example, $\text{Al}_{0.6}\text{In}_{0.12}\text{Ga}_{0.28}\text{N}$ is lattice matched to GaN and $E_g = 4.4 \text{ eV}$ ($\lambda = 280 \text{ nm}$)

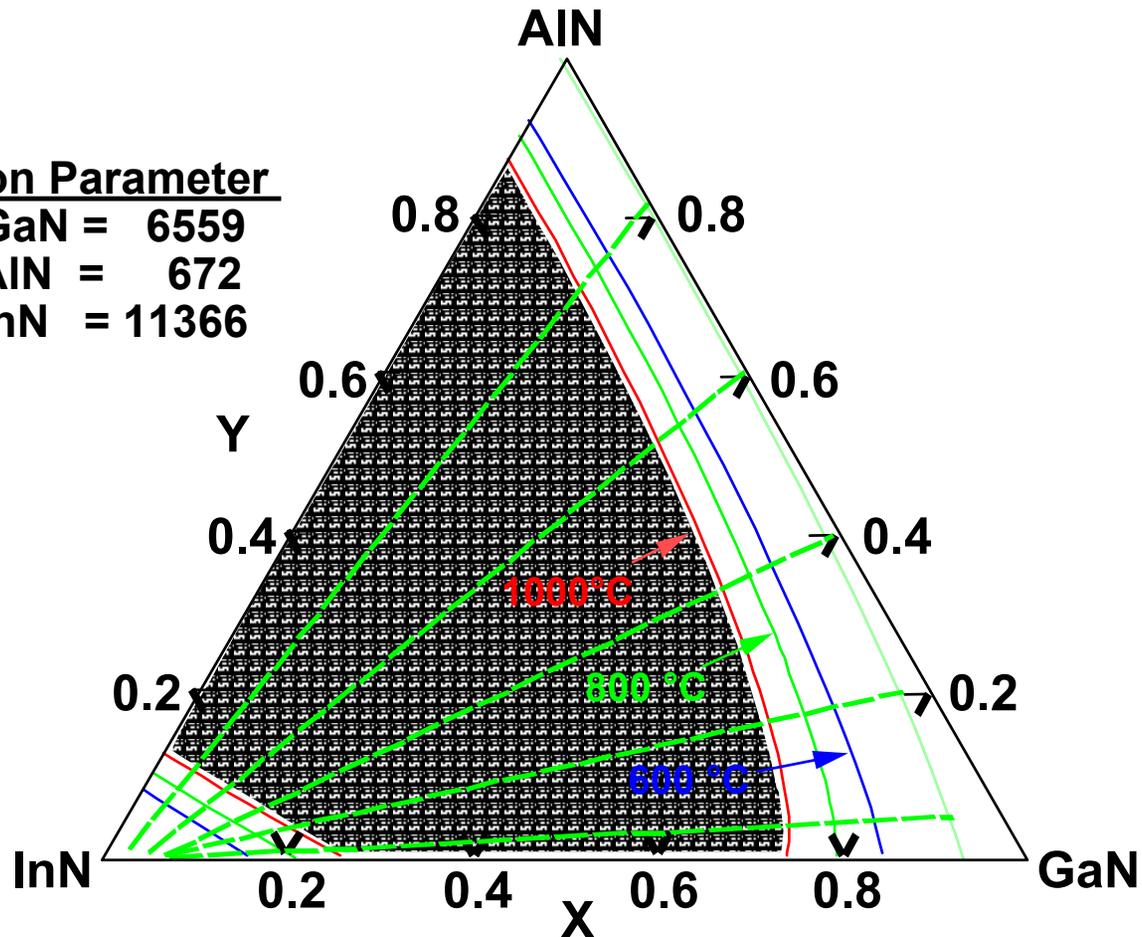
Phase separation in AlInGaN takes place in a unique way

Isotherms for III-Nitride System

Calculation by Matsuoka:

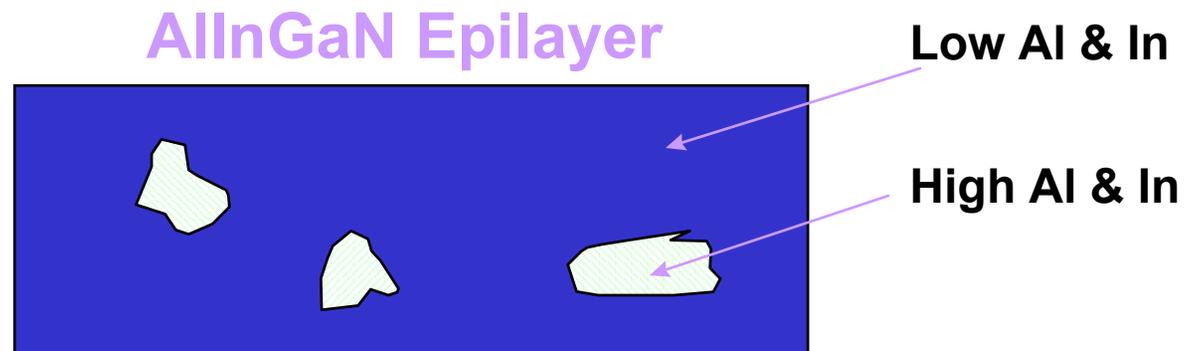
Interaction Parameter

InN - GaN = 6559
GaN - AlN = 672
AlN - InN = 11366



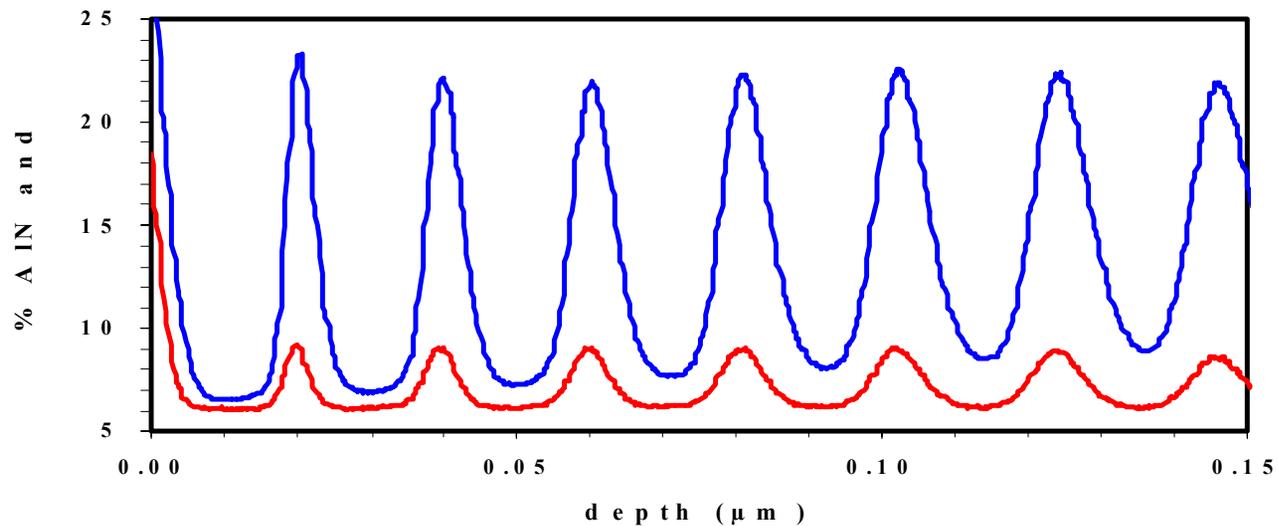
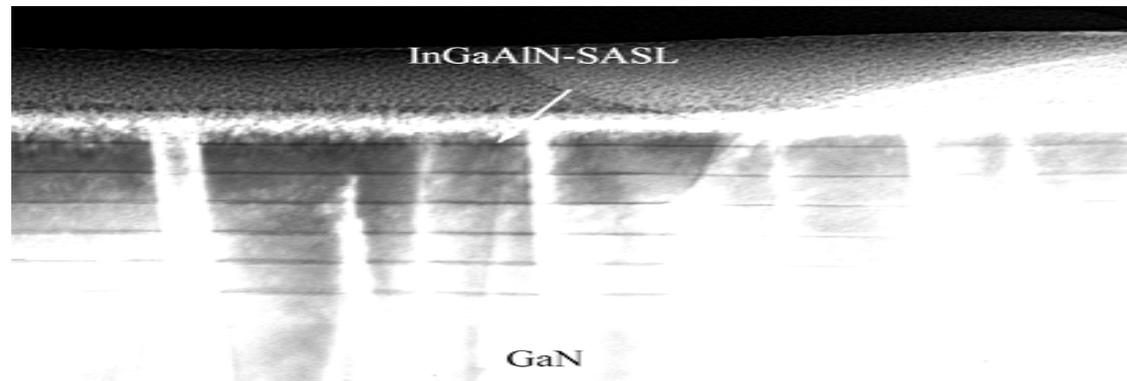
Immiscibility in AlInGaN Quaternary Alloy Allows Several Options

- Separated AlInN ternary phase from excess Al and In. (Not likely because ternary AlInN has low miscibility.)
- Separated ternary InGaN and AlGaN.
- Two quaternary alloys with high and low Al & In mole fractions.



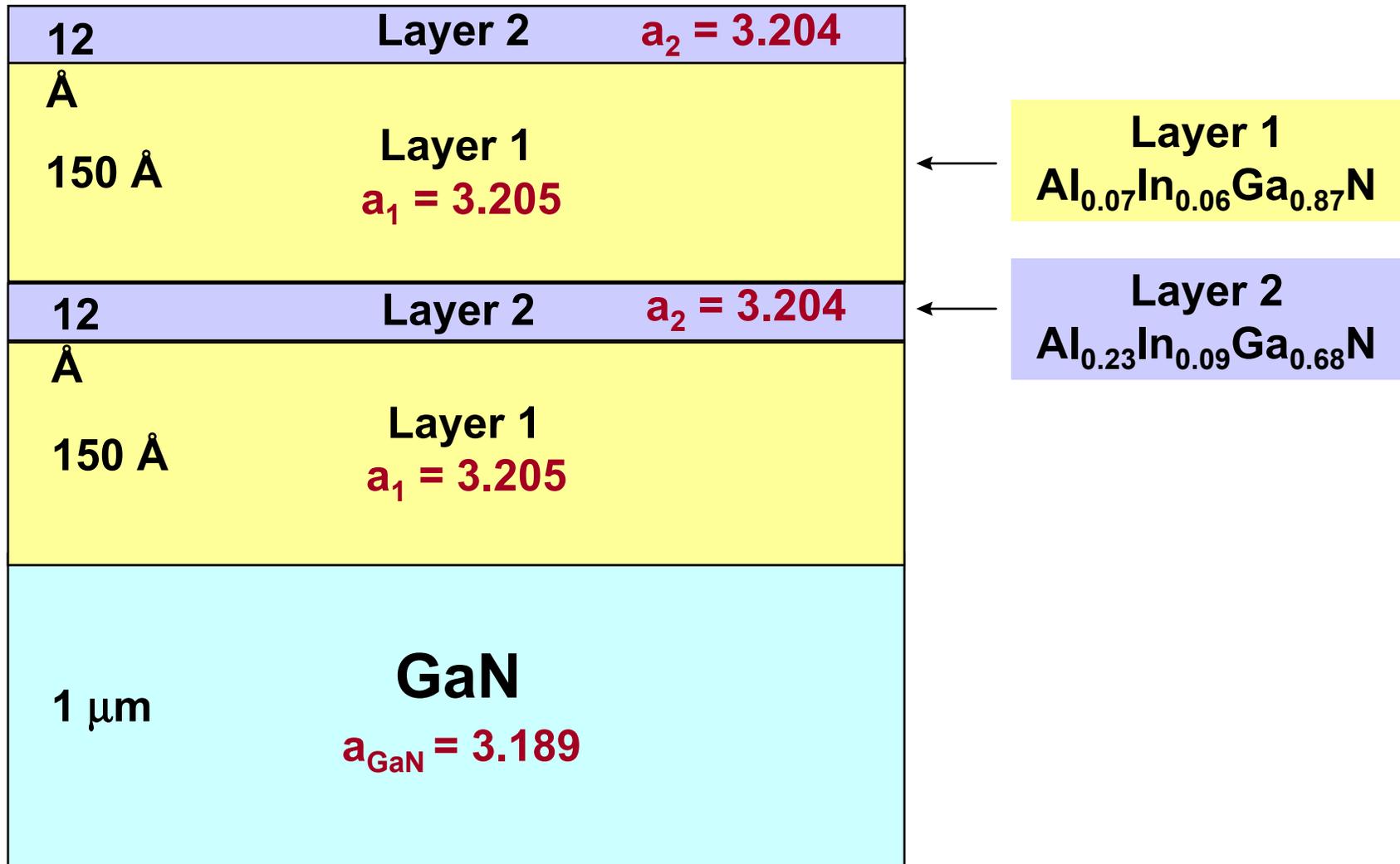
Self-assembled superlattices in AlInGaN

For high Al and In compositions, AlInGaN is susceptible to phase separation

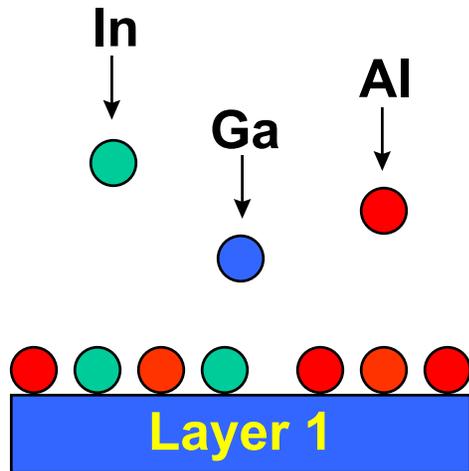


Under certain growth conditions, SASL forms with lattice matched layers

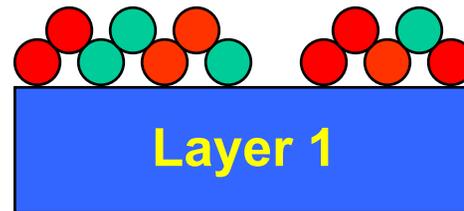
Schematic of $\text{Al}_x\text{In}_y\text{Ga}_{1-x-y}\text{N}$ SASL



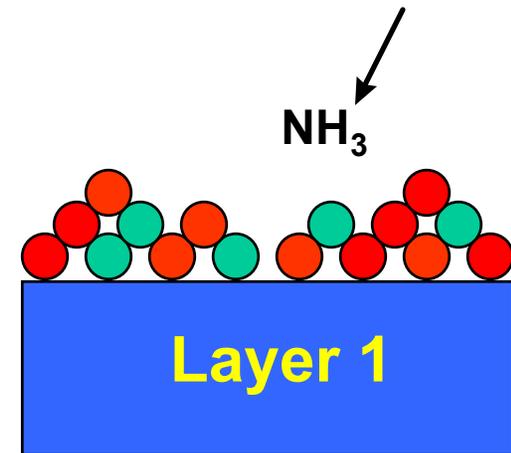
Synthesis of $\text{Al}_x\text{In}_y\text{Ga}_{1-x-y}\text{N}$ SASL



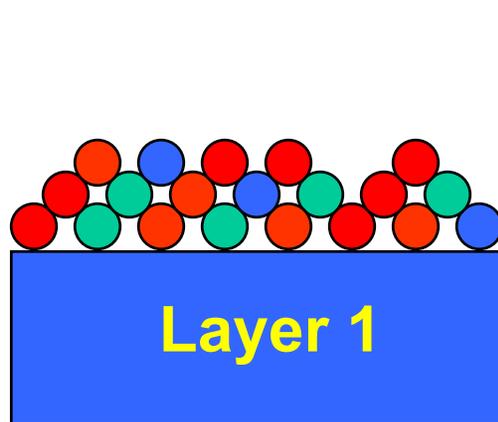
Growth of Layer 1;
Rejection of Al & In



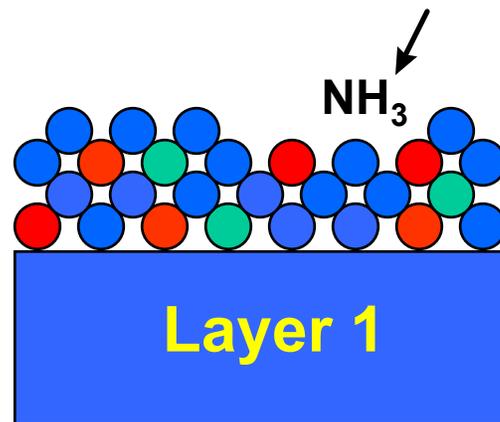
Continued growth of
Layer 1; Accumulation
of Al & In melt



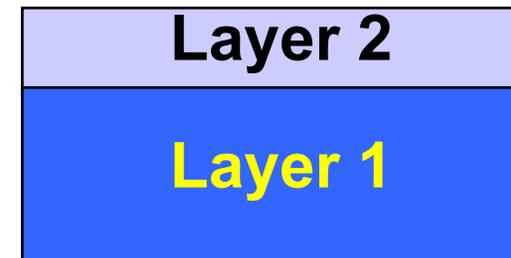
Cessation of Layer 1;
Continued accumulation
of Al & In melt



Formation of
Al + In + Ga melt

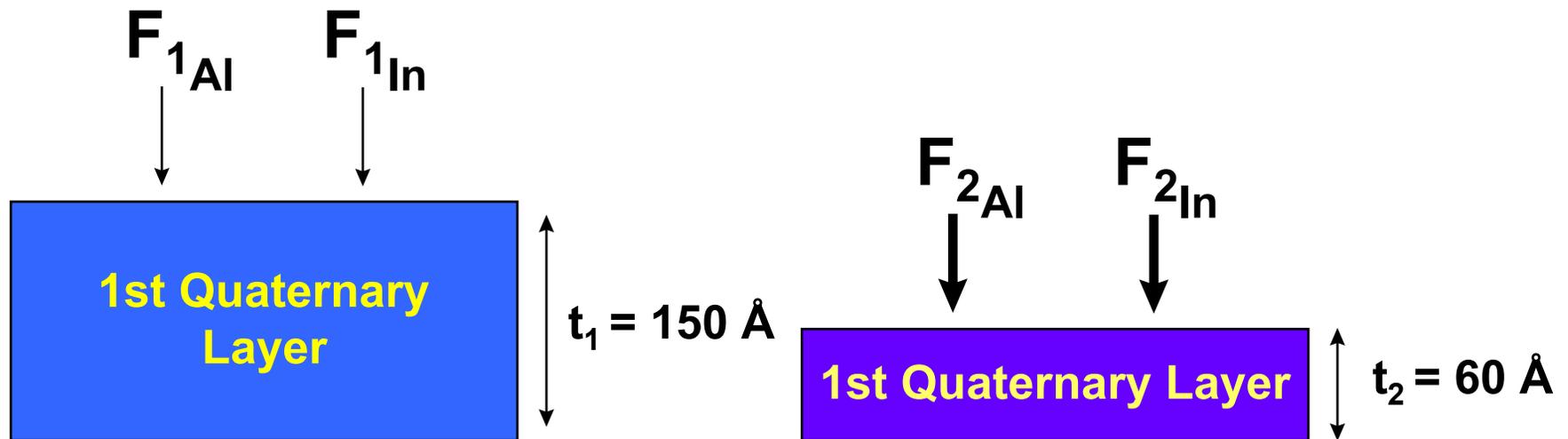


More Ga incorporated
into the melt



Formation of Layer 2

Experimentally Observed Effect of Al & In Flux on SASL Layer Thickness



$$F_2 > F_1 \therefore t_2 < t_1$$

With a higher Al & In flux (F), It takes less time for the Al-In melt to accumulate and block the growth of the 1st quaternary layer.